Par-ky®
friendly floors

A floor to love !

ENG | 2016

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With Par-ky you are choosing security! Par-ky floors, **with a top layer in real wood**, are produced exclusively in our facilities in Belgium by a team of motivated employees for **whom quality is paramount**. We stand behind this commitment to quality with our **20 year warranty**. In addition, Par-ky floors are **easy to install** and maintain.

Par-ky consists of **8 collections**, so we can offer the right floor for every budget and taste. In addition to the **7 traditional collections**, we have the Par-ky Twist collection which lets you choose different **patterns** in your floor. The large color range makes Par-ky the perfect fit for every interior. Thanks to the unique production process, Par-ky can not only be offered in traditional species of wood such as oak or walnut but also in a wide range of exotic species like ebony or teak.

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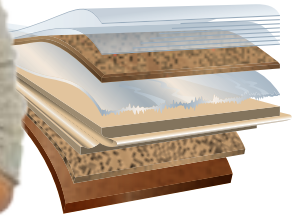

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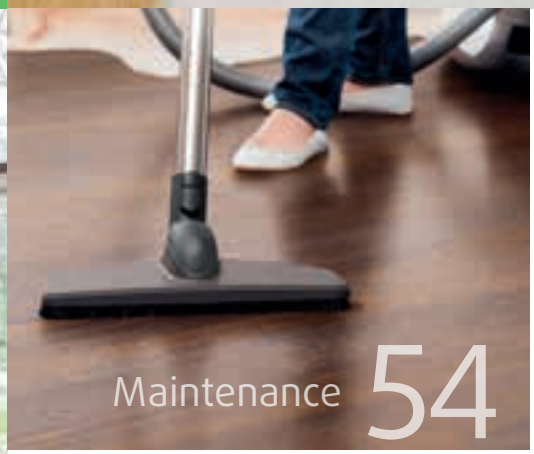

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Reasons for choosing Par-ky

REAL WOOD

Every Par-ky board has **a top layer of thin wood**. That's why our floors look like solid parquet. Just like in nature, **no two Par-ky floorboards** are **the same**. In addition, the wood also feels pleasantly **warm** to the touch.

A SUSTAINABLE CHOICE

Par-ky loves **wood**, so we are very careful how we use this precious, natural **resource**. We **optimise the use** of this raw material by slicing it into very thin flitches instead of using thick lumber boards where most of the wood is underutilized. In addition, all our wood comes from **sustainable forests**.

Nearly one third of the energy that we need for the production of our floors is generated by our own **solar panels**. Last year we also installed **2 wind turbines** that provide us with extra sustainable energy. We also reduce our waste by collecting sawdust and wood chips which can be used as **heating fuel** during the cold months. Less waste, less fuel, fewer emissions. And there's more good news: we are aiming to be able to produce on a completely **CO2-neutral** basis by 2017!

EASY TO INSTALL

With Par-ky you have all the practical benefits of laminate without actually using laminate in your home. Our floors are **easy to maintain** and come with the handy **UNICLIC®-SYSTEM** for **fast, easy installation**.

UNICLIC®

STRONGER THAN SOLID PARQUET

A Par-ky floor is not only strong but also **extremely impact-resistant**, thanks to its **ULTRA-STRONG HDF CORE** (High-Density Fibreboard). The HDF is combined with a wood top layer and then finished with **EIGHT DURABLE LAYERS** of UV cured lacquer. This ingenious composition ensures that our floors are more resistant to impacts than solid parquet.

HYGIENIC

All bevels are stained, lacquered and protected from humidity thanks to our **Aqua Sealing Complete** system.

The V-groove is also given an "**Ultrafresh**" antibacterial protective coating. This ensures that bacteria cannot take root there. So your floor remains not only clean, but also hygienic.

On page 54 you can find our optimized cleaning solutions for effective and easy maintenance.

OUR FLOORS GUARANTEE A HEALTHY AIR QUALITY

It's a fact: the quality of the air is better in rooms with a Par-ky floor. How is that possible? We use only **water-based stains, glues without VOCs** (Volatile Organic Compounds) and **lacquer with a minimum of solvants**. The HDF layer (High-Density Fibreboard) which is used in the core of our board is of the highest quality only. **This allows our floors to earn an A emissions grade in Europe with some Par-ky collections scoring as high as A+** (see technical table on page 58)!

Our collections

The Par-ky range encompasses both **board floors** and **patterned floors**. A board floor is stylish and classic while a patterned floor gives a more authentic look to the interior. The large boards are ideal for more spacious rooms while the small boards are better suited for small spaces. Par-ky is available **with top layers of 3 different thicknesses** and depending on the collection also with a cork 2 mm underlayer.

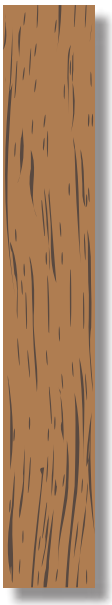
BOARD FLOORS

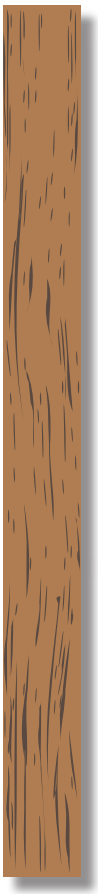
Top layer 0.6 mm

pro 06
Length 1203 mm (47 23/64 inch)
Width 190 mm (7 31/64 inch)
Thickness 7.2 mm (9/32 inch)

lounge 06
Length 1203 mm (47 23/64 inch)
Width 124 mm (4 7/8 inch)
Thickness 8.3 mm (21/64 inch)

deluxe+ 06
Length 1800 mm (70 55/64 inch)
Width 166 mm (6 17/32 inch)
Thickness 12 mm (15/32 inch)





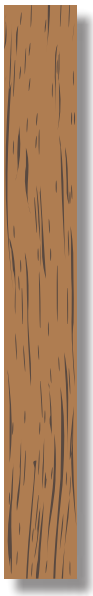
+ 2 mm cork

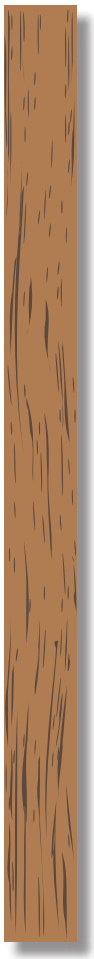
Top layer 2 mm

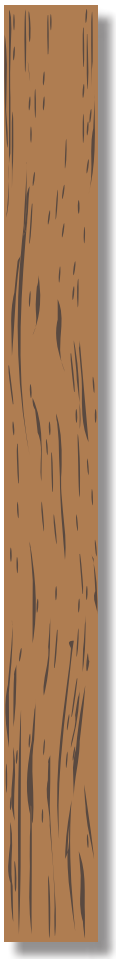
classic 20
Length 1185 mm (46 21/32 inch)
Width 150 mm (5 29/32 inch)
Thickness 10 mm (25/64 inch)

elegant 20
Length 1935 mm (76 1/8 inch)
Width 150 mm (5 29/32 inch)
Thickness 10 mm (25/64 inch)

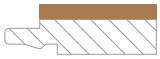
royal+ 20
Length 1935 mm (76 1/8 inch)
Width 194 mm (7 41/64 inch)
Thickness 12 mm (15/32 inch)





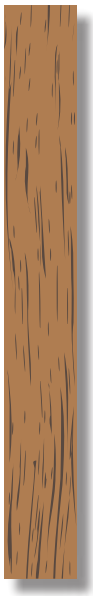


+ 2 mm cork



Top layer 3.2 mm

classic 32
Length 1184 mm (46 39/64 inch)
Width 148 mm (5 53/64 inch)
Thickness 14 mm (9/16 inch)



Par-ky®
friendly floors

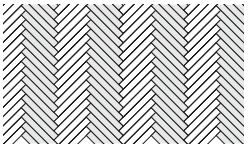
PATTERN FLOOR

Top layer
0.6 mm

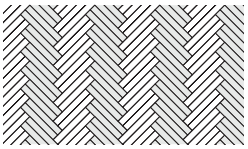
twist+06

Length 868 mm
(34 11/64 inch)
Width 124 mm
(4 7/8 inch)
Thickness 12 mm
(15/32 inch)

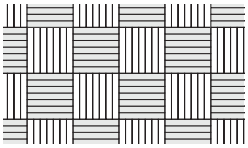
Herringbone



Double herringbone



Square



QUIET TO WALK ON

The + collections have a 2 mm layer of integrated cork on the back. This makes them quiet to walk on, just like a solid, glued down wooden floor.

WHAT ARE BEVELS ?

Bevels are the edge finishes on each separate floorboard. At Par-ky we always use a V-shaped bevel, and distinguish between 3 different types. First we have a maxi bevel of 1.5 mm (1/16 inch). This bevel is used to emphasise the width of the floorboard.

Second is the 0.5 mm (1/64 inch) mini bevel which is used as a standard to ensure that the individual floorboard is more easily visible. Third is a subtle micro bevel of 0.1 mm (1/256 inch), which is only used on the top joints of the floorboards. The table on page 56 shows the various bevels for each collection.

A RESPONSIBLE CHOICE

Par-ky has a passion for wood and hence treats this precious resource with great care. All the wood that we use to produce the 8 Par-ky flooring collections are sourced from well-managed forests. Our Pure Wood Charter guarantees this. Moreover, all the Trendy Oaks and the Smoked Walnut of the Deluxe+ collection are FSC® certified. Another example of our commitment to ecological forest management.

FSC
www.fsc.org
FSC® C095327
The mark of responsible forestry

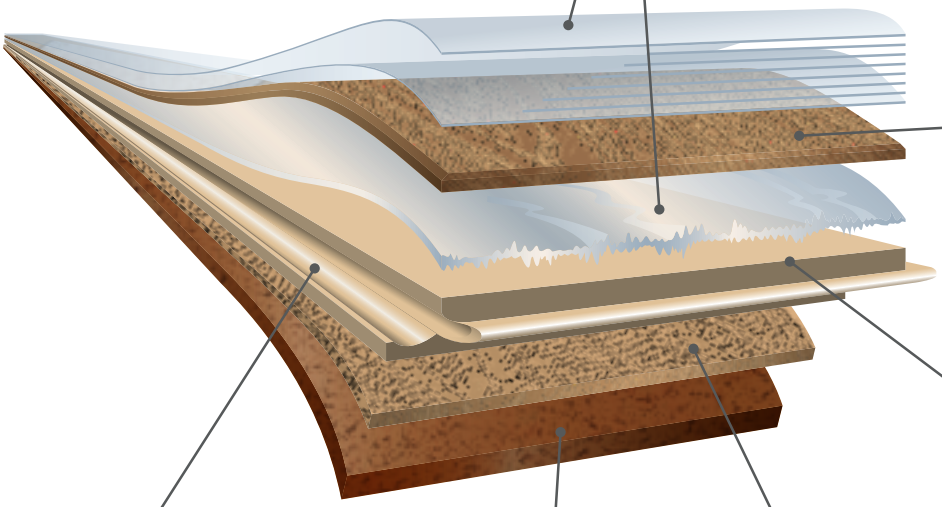
Floor board composition

Double Sided Impregnation

TWICE AS STRONG

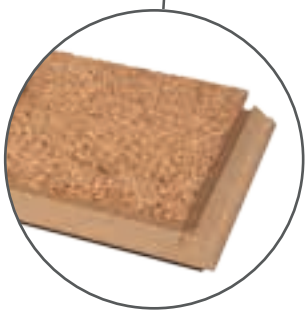
The 8 hardened lacquer layers make Par-ky an ultra strong floor and protect the wood from moisture and dirt.

The secret of our strong floors lies in the DSI system. DSI stands for Double-Sided Impregnation. During the pressing process, the glue is pressed as deeply as possible into the wood until the saturation level is achieved. During the lacquering of the top layer, the wood absorbs part of the varnish, that hence makes contact with the glue. The wood is completely saturated and becomes extra strong after hardening.



UNICLIC®

Every Par-ky board is equipped with the **UNICLIC® SYSTEM**. Thanks to this extremely precise profile, installing Par-ky is a piece of cake.



SOLID SOUND

The + collections have a 2 mm (5/64 inch) cork layer that creates a solid step sound, comparable to a fully glued down wooden floor.

HDF

A Par-ky board has a core of HDF (High-Density Fibreboard). Thanks to its high density this board is extremely stable, strong and can handle heavy impacts.

PERFECTLY STRAIGHT FLOORBOARDS

The real wood backing provides stability and keeps the board straight.

The Par-ky range is split in 2 groups:

TRENDY OAKS

Oak looks great in every interior and symbolises power and strength. Oak wood has a timeless style and is very relaxing. It's ideal for creating a cosy atmosphere in your home. That's why this wood species is excellent for parquet. Trendy Oaks **are available in top layers of 0.6, 2 and 3.2 mm**.
All oaks have a **'Brushed'** finish.

Discover the collection in detail on **pages 10-33**

European Oak

Ivory Oak

Umber Oak

Milk Oak

Desert Oak

Clay Oak

Manhattan Oak

Antique Oak

Chocolate Oak

CHARACTER WOODS

If you're looking for something more exotic, Par-ky has the perfect matching floor. Our 'Character Woods' are a selection of exceptionally beautiful floors with distinctive wood species. It's the perfect way to get a unique floor at a reasonable cost. Character Woods are **only available in 0.6 mm** and have, depending on the wood species, a **'Brushed' or 'Sealed'** finish.

Discover the collection in detail on **pages 34-49**

Sand Ash

Golden Ash

Smoked Walnut

Coffee Beech

Wenge

Afzelia Doussié

Sucupira

Teak

Shadow Macassar

Rosewood Santos

Bamboo Steamed

Jatoba

WHAT IS BRUSHED ?
WHAT IS SEALED ?

A brushed finish accentuates the **natural structure** of the wood. These floors are also given a **mat** varnish, which preserves **the wood's natural look**.

With a sealed finish, we fill the wood pores with the varnish. This creates an **extremely tough protective layer** on the natural wood that gives the floor additional **resistance to dampness and dirt**. These sealed floors are satin lacquered, thereby giving them a beautiful shine.

Par-ky®
friendly floors

TRENDY OAKS

In sourcing qualitative wood, our purchasers are constantly looking for the best suppliers to ensure that every board we make, will meet our stringent quality demands. In our range of Trendy Oaks, 3 different grades are available.

Premium

See pages 12-21

Top layer 0.6 mm

Only the most pure veneer wood is used for the 'Premium' grade. These top layers are of an exceptionally fine quality.

Select

See pages 22-27

Top layer 2 / 3.2 mm

The thicker top layers of 2 and 3.2 mm embody the natural beauty of oak. This 'Select' quality contains a beautiful mix of structures and shows more natural characteristics of real wood.

Rustic

See pages 28-33

Top layer 0.6 mm with knots

A budget-friendly rustic wooden floor. Small and larger knots complement each other perfectly.

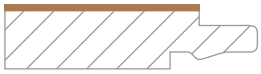
Top layer 2 / 3.2 mm with knots

Bring nature indoors with a rustic floor where knots and natural wood characteristics are prominently visible.

TRENDY OAKS *Premium*

The 'Premium' quality guarantees a wooden floor that meets the highest esthetic and technical norms. The 0.6 mm top layer guarantees a pure, natural look and is the most sustainable solution for the preservation of natural resources. The Trendy Oaks always have a brushed finish. You can find more information on page 9.

Top layer 0.6 mm



pro 06	1203 x 190 x 7.2 mm (47 3/8 x 7 31/64 x 9/32 inch)
lounge 06	1203 x 124 x 8.3 mm (47 3/8 x 4 7/8 x 21/64 inch)
deluxe+ 06	1800 x 166 x 12 mm (71 x 6 17/32 x 15/32 inch)
twist+ 06	868 x 124 x 12 mm (34 11/64 x (4 7/8 x 15/32 inch)

EUROPEAN OAK *Premium*

Available in pro 06 lounge 06 deluxe+ 06 twist+ 06

Color also available in *Select* see pag 23 / *Rustic* see page 28-29

IVORY OAK *Premium*

Available in pro 06 lounge 06 deluxe+ 06 twist+ 06

Color also available in *Select* see pag 23 / *Rustic* see page 28-29

UMBER OAK *Premium*

Available in pro 06 lounge 06 deluxe+ 06

Color also available in *Select* see pag 23 / *Rustic* see page 28-29

MILK OAK *Premium*

Available in pro 06 lounge 06 deluxe+ 06

Color also available in *Select* see pag 23 / *Rustic* see page 28-29

DESERT OAK *Premium*

Available in pro 06 lounge 06 deluxe+ 06 twist+ 06

Color also available in *Select* see pag 23 / *Rustic* see page 28-29

CLAY OAK *Premium*

Available in pro 06 lounge 06 deluxe+ 06

MANHATTAN OAK *Premium*

Available in pro 06 lounge 06 deluxe+ 06

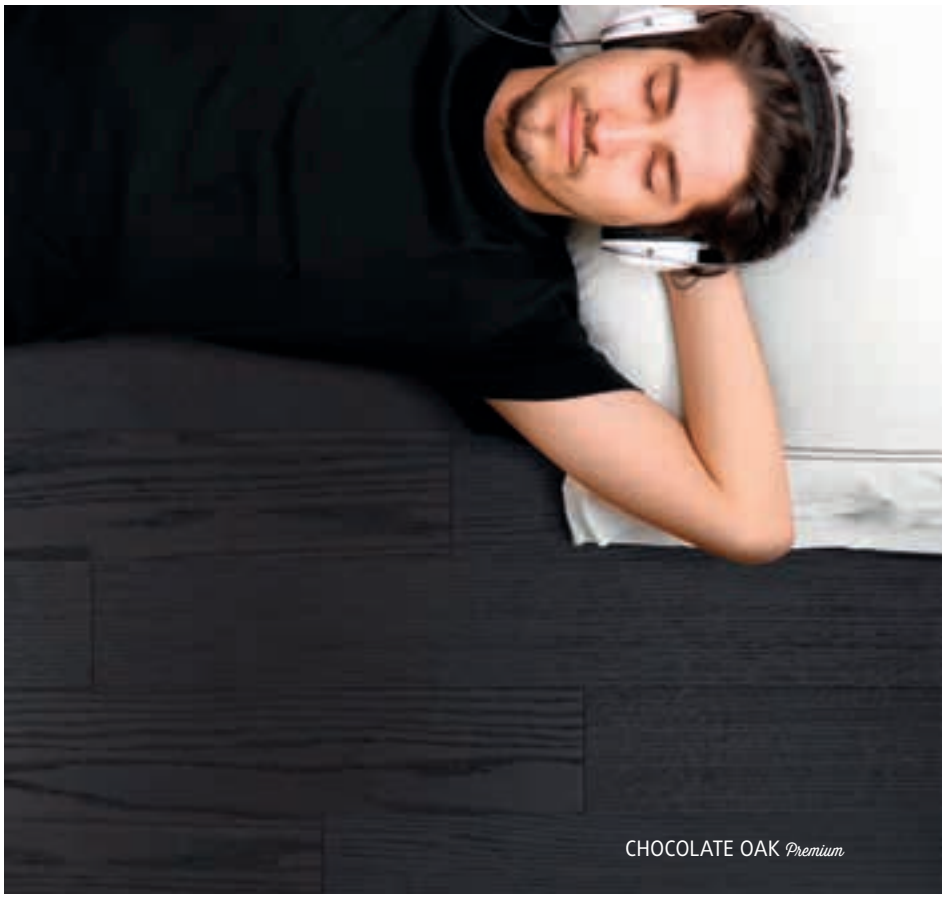
ANTIQUE OAK *Premium*

Available in pro 06 lounge 06 deluxe+ 06 twist+ 06

CHOCOLATE OAK *Premium*

Available in pro 06 lounge 06 deluxe+ 06

DESERT OAK *Premium*



CHOCOLATE OAK *Premium*

Thanks to the DSI lacquering system (double sided impregnation), a Par-ky floor never needs to be resanded. The 8 lacquer layers make Par-ky an ultra strong floor and protects the wood against moisture and dirt ensuring that you can enduringly enjoy your wooden floor.

ANTIQUE OAK *Premium*

Our macro bevels emphasise the width of our DELUXE+ premium collection. On the short side we use an elegant mini bevel. This long, wide floorboard is the showpiece of the Par-ky Premium range.

EUROPEAN OAK *Premium*

MILK OAK *Premium*

Architect: Reginald Schellen

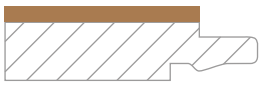
Par-ky has developed aluminium profiles for each oak reference with a wooden print that matches the wood and the color of the selected floor. These profiles are extremely strong and therefore perfectly suited for intensive use. There are also wood profiles for normal domestic use. More info on page 53.

Icoon architecten

TRENDY OAKS *Select*

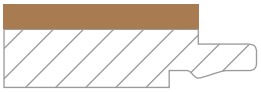
Are you looking for a durable floor with a top layer of 2 or 3.2 mm and a great look? Then our Trendy Oak 'Select' range will be just the right choice for you. This range has many advantages: first-choice characterful wood, glued on a stable HDF (High-Density Fibreboard) and finished with 8 ultra strong lacquer layers. The Trendy Oaks always have a Brushed finish (see page 9 for more information). What are you waiting for?

Top layer 2 mm



classic 20	1185 x 150 x 10 mm (46 21/32 x 5 29/32 x 25/64 inch)
elegant 20	1935 x 150 x 10 mm (76 1/8 x 5 29/32 x 25/64 inch)
royal+ 20	1935 x 194 x 12 mm (76 1/8 x 7 41/64 x 15/32 inch)

Top layer 3.2 mm



classic 32	1184 x 148 x 14 mm (46 39/64 x 5 53/64 x 9/16 inch)

EUROPEAN OAK *Select*
Available in classic 20 elegant 20 royal+ 20 classic 32
Color also available in *Premium* see page 13 / *Rustic* see page 28-29

IVORY OAK *Select*
Available in classic 20 elegant 20 royal+ 20 classic 32
Color also available in *Premium* see page 13 / *Rustic* see page 28-29

UMBER OAK *Select*
Available in classic 20 elegant 20 royal+ 20 classic 32
Color also available in *Premium* see page 13 / *Rustic* see page 28-29

MILK OAK *Select*
Available in classic 20 elegant 20 royal+ 20 classic 32
Color also available in *Premium* see page 13 / *Rustic* see page 28-29

DESERT OAK *Select*
Available in classic 20 elegant 20 royal+ 20 classic 32
Color also available in *Premium* see page 13 / *Rustic* see page 28-29

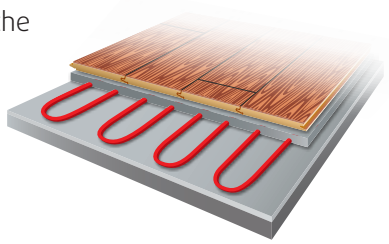
DESERT OAK *Select*

Like any wooden floor, Par-ky is also susceptible to suffer small scratches. To avoid this: keep the floor clean, lay a doormat at the entrance to the room, place felt pads under furniture legs and place a protective mat under chairs with wheels. And even if you have a small scratch in your floor, Par-ky offers the right solution.

More info on page 55.

Schellen Architecten bvba

Par-ky can easily be installed on top of underfloor heating. Because there are various different types of underfloor heating systems, we recommend following the manufacturer's instructions. As a general rule, the underfloor heating should not exceed 27°C (80°F). Further info can also be obtained from your official Par-ky distributor. Installation tips can be found at www.par-ky.com/en/downloads.



Schellen Architecten byba

MILK OAK Select

TRENDY OAKS *Rustic*

Knots, cat paws and dark veins are no flaws but natural characteristics that reveal the history of the wood. The Trendy Oaks 'Rustic' have a rural look that reflect the uniqueness that characterizes nature. This range always has a brushed finish (more information on page 9).

EUROPEAN OAK *Rustic*
Available in pro 06
Color also available in *Premium* see page 13 / *Select* see page 23

IVORY OAK *Rustic*
Available in pro 06
Color also available in *Premium* see page 13 / *Select* see page 23

UMBER OAK *Rustic*
Available in pro 06
Color also available in *Premium* see page 13 / *Select* see page 23

MILK OAK *Rustic*
Available in pro 06
Color also available in *Premium* see page 13 / *Select* see page 23

DESERT OAK *Rustic*
Available in pro 06
Color also available in *Premium* see page 13 / *Select* see page 23

MANHATTAN OAK *Rustic*
Available in pro 06
Color also available in *Premium* see page 13

EUROPEAN OAK *Rustic*
Available in classic 20 elegant 20 royal+ 20 classic 32
Color also available in *Premium* see page 13 / *Select* see page 23

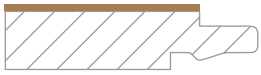
IVORY OAK *Rustic*
Available in classic 20 elegant 20 royal+ 20 classic 32
Color also available in *Premium* see page 13 / *Select* see page 23

UMBER OAK *Rustic*
Available in classic 20 elegant 20 royal+ 20 classic 32
Color also available in *Premium* see page 13 / *Select* see page 23

MILK OAK *Rustic*
Available in classic 20 elegant 20 royal+ 20 classic 32
Color also available in *Premium* see page 13 / *Select* see page 23

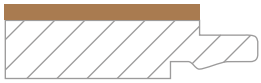
DESERT OAK *Rustic*
Available in classic 20 elegant 20 royal+ 20 classic 32
Color also available in *Premium* see page 13 / *Select* see page 23

Top layer 0.6 mm



pro 06	1203 x 190 x 7.2 mm (47 3/8 x 7 31/64 x 9/32 inch)

Top layer 2 mm



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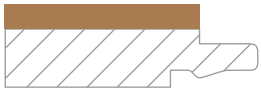
Top layer 3.2 mm



classic 32	1184 x 148 x 14 mm (46 39/64 x 5 53/64 x 9/16 inch)

DESERT OAK *Rustic*

Par-ky provides the accessories needed for a perfect finish. For example, we have designed a highly practical 3-in-1 skirting in all the designs in our range. The height of the veneer skirting can be varied according to taste or application. More info on page 52.

MILK OAK *Rustic*

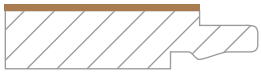
MANHATTAN OAK *Rustic*

Par-ky®
friendly floors

CHARACTER WOODS

You no longer need to buy costly solid parquet to get a floor with an exotic tinge. Because the Character Woods have a thin top layer, Par-ky can offer a premium floor in wood species that you will normally only find in the highest price categories.
The Character Woods have a Brushed (B) or Sealed (S) finish, more information on page 9

Top layer 0.6 mm



pro 06	1203 x 190 x 7.2 mm (47 3/8 x 7 31/64 x 9/32 inch)
lounge 06	1203 x 124 x 8.3 mm (47 3/8 x 4 7/8 x 21/64 inch)
deluxe+ 06	1800 x 166 x 12 mm (71 x 6 17/32 x 15/32 inch)
twist+ 06	868 x 124 x 12 mm (34 11/64 x (4 7/8 x 15/32 inch)

SAND ASH (B)
Available in
lounge 06 deluxe+ 06

GOLDEN ASH (B)
Available in
lounge 06

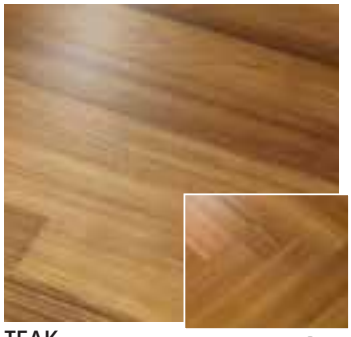
SMOKED WALNUT (S)
Available in
pro 06 lounge 06 deluxe+ 06 twist+ 06

COFFEE BEECH (S)
Available in
lounge 06

WENGE (B)
Available in
lounge 06

AFZELIA DOUSSIÉ (B)
Available in
lounge 06

SUCUPIRA (S)
Available in
lounge 06 deluxe+ 06



TEAK (S)
Available in
pro 06 lounge 06 deluxe+ 06 twist+ 06

SHADOW MACASSAR (S)
Available in
lounge 06 deluxe+ 06

ROSEWOOD SANTOS (S)
Available in
lounge 06 deluxe+ 06

BAMBOO STEAMED (S)
Available in
lounge 06

JATOBA (S)
Available in
pro 06 lounge 06

A Par-ky floor is easy to maintain. We recommend first vacuuming the floor and then cleaning it with the specially developed Par-ky Cleaner. The 8 coats of varnish, combined with the 'Aqua Sealing Complete' technology in the bevels, keep the floor free from dampness. This makes maintenance child's play.

Filip Van Langenhove

AFZELIA DOUSSIÉ

SMOKED WALNUT

Small scratches can easily be repaired with the Parky repair pens. Pens have been developed for every reference, and contain both dye and varnish. After repairing with dye, it is important to use the varnish so that the crack is sealed. This prevents dirt from getting into the scratch, and the floor retains its original beauty for even longer.

Find out more on page 55.

TEAK

Par-ky developed 'Sealant' to perfectly finish your floor. This qualitative, lasting elastic jointing compound based on silicone, allows you to seal joints between skirtings and walls, stairs, radiator tubes, etc. Par-ky Sealant guarantees an excellent adhesion and is available in a color that matches your floor.

For intensively used floors, we recommend opting for a sealed finish. With this finish the wood pores are completely closed, making your floor even more resistant to dampness and dirt.

"Do it yourself" installation has never been so easy

Installation set

Installing Par-ky is really very easy. With our installation kit you have all the tools you need to install your Par-ky floor quickly and without damaging it: spacers to create expansion joints, pull bar and tapping block.

Installation instructions can be found on each package, at **www.par-ky.com/en/Downloads/** or by **scanning the code** with your smartphone.

Avoid using Par-ky in high moisture rooms. Par-ky is the ideal solution for living and bedrooms. Par-ky is finished with a wooden top layer and is therefore not suitable for damp rooms such as bathrooms.

Which underlay should I choose ?

For use with
deluxe+
royal+
twist+

Use the **Par-ky damp-proof foil** (150 micron) **for floors with an integrated cork layer**. To prevent subfloor dampness damaging your floor, seal the edges together with Par-ky waterproof tape.

For use with
pro
lounge
classic
elegant

A SOUND-INSULATING solution:
Par-ky aluminium underlay (3.6 mm - 9/64 inch) reduces reflected noise and levels minor dips in the subfloor. Always lay with the aluminium side up and seal the edges together with waterproof tape. This prevents substrate dampness damaging the floor.

A STANDARD solution:
The standard underlay (2 mm - 5/64 inch) consists of foam and plastic. The integrated plastic prevents dampness from the substrate damaging your floor. We recommend sticking the strips together with Par-ky waterproof tape.

Waterproof tape

The floor has to be protected against rising damp. To stick our quality underlays together, we strongly recommend using the tested waterproof tape from Par-ky. Only in this way can you protect the underside of your floor against dampness.

Smart tools for a perfect finish

Fitting skirtings

1 skirting, 3 heights

The icing on the cake: once your Par-ky floor is installed, you can fit matching wood skirtings for that finishing touch. Our trendy skirtings are 8 cm (3 1/8 inch) high but they can easily be shortened to 6 cm (2 23/64 inch) or even 2.5 cm (1 inch). Use the included cutter and cut the skirtings to the desired height along the grooves. It's up to you to decide.

Skirting dimensions:
2150 x 80 x 14 mm (85 x 3 5/32 x 35/64 inch)

Original height 80 mm (3 5/32 inch)

Reduced to a height of 60 mm (2 23/64 inch)

Reduced to a height of 25 mm (1 inch)

Profiles

A. Wooden profile (domestic use)

1 profile, 3 applications

Everyone will appreciate our 3-in-1 profile that's available in the 21 Par-ky designs.

Really handy for:
1. End profile (jointless horizontal finish)
2. Reducer profile (to bridge the gap with a lower floor)
3. T-profile (expansion profile).

Dimensions profile:
2150 x 47 x 11 mm (85 x 1 27/32 x 7/16 inch)

1. End profile

2. Reducer profile

3. T-profile

B. Aluminium profiles (intensive use)

2 profiles

Par-ky has developed aluminium profiles for each oak reference. These profiles are much stronger than the wooden variant and are therefore recommended for intensive use.

Dimensions profile:
- **Connecting profile 900 x 38 mm** (35 x 1 1/2 inch)
- **End profile 2700 x 30 mm** (106 x 1 3/16 inch)

Connecting profile

End profile

Sealant

Finishing touch with silicone

This qualitative, lasting elastic jointing compound based on silicone is the perfect solution to finish your Par-ky floor. With Sealant you can seal joints between skirtings and walls, stairs, radiator tubes, etc.
Par-ky Sealant guarantees an excellent adhesion and is available in a color that matches your floor.

Keep your floor in good condition

To clean your Par-ky floor without damaging the lacquer, we recommend to use our Par-ky cleaner. This was specially developed to remove dirt while protecting the wood.

Wood Floor Cleaner

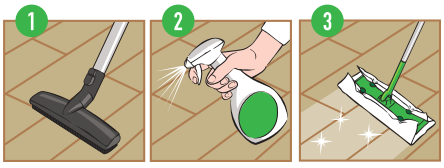
1000 ml

The cleaner must be diluted with water.
Clean using a damp cloth.

Ready to use Wood Floor Cleaner

500 ml spray

Handy to use, you can apply this directly onto the floor or the swiffer.



Repair pens

Small scratches can easily be repaired

Par-ky has developed 'repair pens' for each floor. These make it easy for you to repair minor scratches on your floor. Boxes are available with 1 or 2 pens, depending on the shade of your Par-ky floor. After the repair, dirt can no longer get into the scratch.

The instructions for use are available at www.par-ky.com/en/Downloads.

Repair wax

A small hole, quickly fixed

Par-ky has developed a repair wax for deeper holes. This allows holes that extend through the varnish to be repaired, thereby protecting the floor against the ingress of damp.

The repair wax kit contains 7 wax blocks, a melting knife and a spatula. The instructions can be found on the packaging or at www.par-ky.com/en/Downloads.

More extensive damage, no disaster

In case of larger damage, you can easily replace a floorboard in the middle of the floor with the Par-ky bulldog thanks to the Uniclic® joining system. **Consult your dealer.**

Instructions and a handy film clip can be found at www.par-ky.com/en/Downloads, click on Bulldog video and Bulldog instructions for more information.

TOP LAYER 0.6 mm

Par-ky® friendly floors

			BOARD						PATTERN	
			pro 06		lounge 06		deluxe+ 06		twist+ 06	
			brushed	sealed	brushed	sealed	brushed	sealed	brushed	sealed
FLOOR BOARD		Dimensions	1203 x 190 mm (47 23/64 x 7 31/64 inch)		1203 x 124 mm (47 23/64 x 4 7/8 inch)		1800 x 166 mm (70 55/64 x 6 17/32 inch)		868 x 124 mm (34 11/64 x 4 7/8 inch)	
		Thickness	7.2 mm (9/32 inch)		8.3 mm (21/64 inch)		12 mm (15/32 inch)		12 mm (15/32 inch)	
BOX		# boards	11 boards		11 boards		7 boards		9 boards	
		Surface	2.514 m² (27.06 sq.ft)		1.641 m² (17.66 sq.ft)		2.092 m² (22.52 sq.ft)		0.969 m² (10.43 sq.ft)	
		Gross weight	16.30 kg (35.94 lbs)		11.75 kg (25.90 lbs)		18.50 kg (41.79 lbs)		8.75 kg (19.29 lbs)	
PALLET		Dimensions	124 x 105 x 118 cm (49 x 41 x 46 inch)		124 x 101 x 115 cm (49 x 40 x 45 inch)		180 x 115 x 105 cm (71 x 45 x 41 inch)		90 x 115 x 109 cm (35 x 45 x 43 inch)	
		# Boxes	65 boxes		77 boxes		66 boxes		72 boxes	
		Surface	163.41 m² (1758.93 sq.ft)		126.36 m² (1360.13 sq.ft)		138.07 m² (1486.17 sq.ft)		69.77 m² (751 sq.ft)	
		Gross weight	1073.5 kg (2366.66 lbs)		918.75 kg (2025.50 lbs)		1243 kg (2740.35 lbs)		640 kg (1410.96 lbs)	
FINISH	BEVEL	Maxi ±1.5 mm	-	-	-	-	2	2	-	-
		Mini ±0.5 mm	4	2	4	2	2	2	4	4
		Micro ±0.1 mm	-	2	-	-	-	-	-	-
	GLOSS		Matt (10)	Satin (20)	Matt (10)	Satin (20)	Matt (10)	Satin (20)	Matt (10)	Satin (20)
	STRUCTURE		Brushed	Sealed	Brushed	Sealed	Brushed	Sealed	Brushed	Sealed
BACKING			Real Wood		Real Wood		Real Wood + Cork		Real Wood + Cork	

TRENDY OAKS

		pro 06 brushed	pro 06 sealed	lounge 06 brushed	lounge 06 sealed	deluxe+ 06 brushed	deluxe+ 06 sealed	twist+ 06 brushed	twist+ 06 sealed
EUROPEAN OAK	Premium	PB101		LB101		DB+101		TB+101	
	Select								
	Rustic	PB135							
IVORY OAK	Premium	PB102		LB102		DB+102		TB+102	
	Select								
	Rustic	PB110							
UMBER OAK	Premium	PB134		LB134		DB+134			
	Select								
	Rustic	PB136							
MILK OAK	Premium	PB103		LB103		DB+103			
	Select								
	Rustic	PB137							
DESERT OAK	Premium	PB104		LB104		DB+104		TB+104	
	Select								
	Rustic	PB116							
CLAY OAK	Premium	PB120		LB120		DB+120			
	Select								
	Rustic								
MANHATTAN OAK	Premium	PB113		LB113		DB+113			
	Select								
	Rustic	PB109							
ANTIQUE OAK	Premium	PB106		LB106		DB+106		TB+106	
	Select								
	Rustic								
CHOCOLATE OAK	Premium	PB108		LB108		DB+108			
	Select								
	Rustic								

CHARACTER WOODS

	pro 06 brushed	pro 06 sealed	lounge 06 brushed	lounge 06 sealed	deluxe+ 06 brushed	deluxe+ 06 sealed	twist+ 06 brushed	twist+ 06 sealed
SAND ASH			LB201		DB+201			
GOLDEN ASH			LB202					
SMOKED WALNUT		PS203		LS203		DS+203		TS+203
COFFEE BEECH				LS204				
WENGE			LB301					
AFZELIA DOUSSIÉ			LB302					
SUCUPIRA				LS303		DS+303		
TEAK		PS304		LS304		DS+304		TS+304
SHADOW MACASSAR				LS305		DS+305		
ROSEWOOD SANTOS				LS306		DS+306		
BAMBOO STEAMED				LS307				
JATOBA		PS308		LS308				

Par-ky® friendly floors

			TOP LAYER 2 mm			TOP LAYER 3.2 mm
			BOARD			BOARD
			classic 20 brushed	elegant 20 brushed	royal+ 20 brushed	classic 32 brushed
FLOOR BOARD		Dimensions	1185 x 150 mm (46 21/32 x 5 29/32 inch)	1935 x 150 mm (76 1/8 x 5 29/32 inch)	1935 x 194 mm (76 1/8 x 7 41/64 inch)	1184 x 148 mm (46 39/64 x 5 53/64 inch)
		Thickness	10 mm (25/64 inch)	10 mm (25/64 inch)	12 mm (15/32 inch)	14 mm (9/16 inch)
BOX		# boards	9 boards	7 boards	6 boards	7 boards
		Surface	1,600 m² (17.22 sq.ft)	2,032 m² (21.87 sq.ft)	2,252 m² (24.24 sq.ft)	1,227 m² (13.21 sq.ft)
		Gross weight	13.50 kg (29.76 lbs)	16.50 kg (36.38 lbs)	18.80 kg (41.45 lbs)	13.50 kg (29.76 lbs)
PALLET		Dimensions	120 x 105 x 116 cm (47 x 41 x 46 inch)	195 x 105 x 87 cm (77 x 41 x 34 inch)	195 x 110 x 90 cm (77 x 43 x 35 inch)	120 x 105 x 115 cm (47 x 41 x 45 inch)
		# Boxes	66 boxes	60 boxes	50 boxes	60 boxes
		Surface	105.60 m² (1136.67 sq.ft)	121.92 m² (1312.36 sq.ft)	112.60 m² (1212.02 sq.ft)	73.62 m² (792.44 sq.ft)
		Gross weight	910 kg (2006.21 lbs)	1010 kg (2226.67 lbs)	960 kg (2116.44 lbs)	830 kg (1829.84 lbs)
FINISH	BEVEL	Maxi ±1.5 mm	-	-	-	-
		Mini ±0.5 mm	2	2	2	2
		Micro ±0.1 mm	-	-	-	-
	GLOSS		Matt (10)	Matt (10)	Matt (10)	Matt (10)
	STRUCTURE		Brushed	Brushed	Brushed	Brushed
BACKING			Real Wood	Real Wood	Real Wood + Cork	Real Wood

TRENDY OAKS

EUROPEAN OAK	Premium				
	Select	C20S101	E20S101	R+20S101	C32S101
	Rustic	C20R101	E20R101	R+20R101	C32R101
IVORY OAK	Premium				
	Select	C20S102	E20S102	R+20S102	C32S102
	Rustic	C20R102	E20R102	R+20R102	C32R102
UMBER OAK	Premium				
	Select	C20S134	E20S134	R+20S134	C32S134
	Rustic	C20R134	E20R134	R+20R134	C32R134
MILK OAK	Premium				
	Select	C20S103	E20S103	R+20S103	C32S103
	Rustic	C20R103	E20R103	R+20R103	C32R103
DESERT OAK	Premium				
	Select	C20S104	E20S104	R+20S104	C32S104
	Rustic	C20R104	E20R104	R+20R104	C32R104
CLAY OAK	Premium				
	Select				
	Rustic				
MANHATTAN OAK	Premium				
	Select				
	Rustic				
ANTIQUE OAK	Premium				
	Select				
	Rustic				
CHOCOLATE OAK	Premium				
	Select				
	Rustic				

CHARACTER WOODS

SAND ASH					
GOLDEN ASH					
SMOKED WALNUT					
COFFEE BEECH					
WENGE					
AFZELIA DOUSSIÉ					
SUCUPIRA					
TEAK					
SHADOW MACASSAR					
ROSEWOOD SANTOS					
BAMBOO STEAMED					
JATOBA					

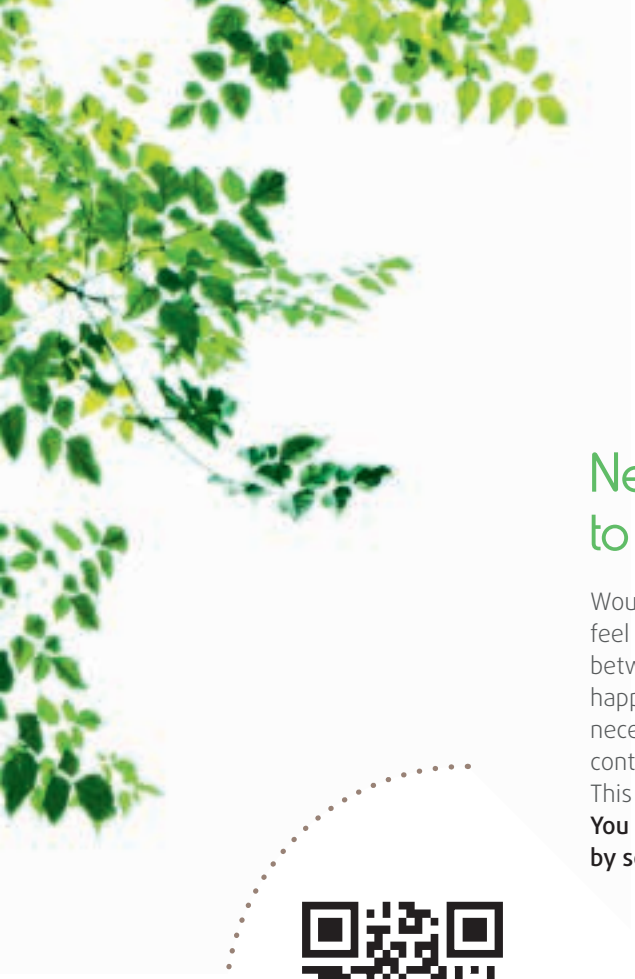
TECHNICAL SPECIFICATIONS

		TEST METHOD	pro 06 brushed	pro 06 sealed	lounge 06 brushed	lounge 06 sealed
	Wood veneer floor covering	EN14354/EN14352				
	Domestic usage classification	EN685	Class 23		Class 23	
	Commercial usage classification	EN685	Class 31		Class 31	
	Warranty	DECOSPAN nv	15 years	20 years	15 years	20 years
	CE certification	EN14342	EN14342:2013		EN14342:2013	
	Dop Nr.		14001		14002	
GENERAL PROPERTIES	Moisture content	EN322	≤6 %		≤6 %	
	Dimensions of floor boards	EN14354	1203 x 190 x 7.2 mm		1203 x 124 x 8.3 mm	
	Thickness of the top layer	EN14354	0.6 mm		0.6 mm	
	Deviation of thickness	EN14354	≤0.5 mm		≤0.5 mm	
	Deviation of squareness	EN324-2	≤0.2 mm		≤0.2 mm	
	Cup in width direction	EN14354	≤0.2 %		≤0.2 %	
	Flatness deviation		4 %		4 %	
	Internal bond	EN319	>1.4 N/mm²		>1.4 N/mm²	
	Veneer glueing adhesion	EN204/205	≥1 N/mm²		≥1 N/mm²	
	Mechanical connection system		Uniclic system		Uniclic system	
	Opening between elements	EN14354	≤0.2 mm		≤0.2 mm	
	Tensile strength on short end	ISO24334	500 kg/lm		550 kg/lm	
	Density	EN323/EN672	>950 kg/m³		>950 kg/m³	
	Weight/sqm		7 kg		8 kg	
CLASSIFICATIONS PROPERTIES	Thickness distention	EN 13329 annex G	≤8 %		≤8 %	
	Resistance to indentation	EN 1534	≥20 Newton/mm²	≥30 Newton/mm²	≥20 Newton/mm²	≥30 Newton/mm²
	Resistance to abrasion	EN 14354//EN112,73.XX	>3000 revolutions	>5000 revolutions	>3000 revolutions	>5000 revolutions
	Impact resistance	EN 438-2.21EC2	>1200 (EC2)		>1200 (EC2)	
	Adhesion of the lacquer	EN ISO 2409	class <2		class <2	
	Resistance to chemical agents	EN 423/part 2	grade 4*		grade 4*	
ADDITIONAL PROPERTIES	Appearance of the lacquer	EN 438/2-5	ok		ok	
	Gloss	EN 2813	10% (matt)	20% (satin)	10% (matt)	20% (satin)
	Hardness of the lacquer	DIN 53154	3 Newton		3 Newton	
	Residual indentation	EN 433	<0.05 mm		<0.05 mm	
	Impact resistance acc. to Wegner	EN 438-2/11	>5 Newton	>8 Newton	>5 Newton	>8 Newton
	Elasticity of the lacquer	CEN/TC112 (Brinell)	2 Hb		2 Hb	
	Colour fastness	EN 105-B02	grade >6		grade >6	
	Castor chair resistance	EN 425	no visible change		no visible change	
	Burning cigarette	EN 438-2,18	Class 3**		Class 3**	
	Underfloor heating/cooling		ok		ok	
	Thermal resistance	EN 12667	0.043 m²K/W		0.0493 m²K/W	
	Thermal conduction	EN 12667	0.230 W/mK		0.203 W/mK	
	Step sound	NF S 31-074	class D (85 db)		class D (85 db)	
	Acoustic improvement	EN 140-8/EN717-2(Ln,w)	65 dB		65 dB	
	Reduction of sound impact	EN 140-8/EN717-2 (ΔLw)	15 dB		15 dB	
	Antistatic performance	EN 1815	< 2 kV (antistatic)		< 2 kV (antistatic)	
	Biological durability	EN 335-1/EN335-2	Class 1		Class 1	
	Well-managed forests		FSC certified (optional)		FSC certified (optional)	
	Resistance to termites		good		good	
	Resistance to bacteria		Ultrafresh		Ultrafresh	
	Recycling		ok		ok	
SAFETY PROPERTIES	VOC loss	EN 664	<2.1 %		<2.1 %	
	VOC loss	French legislation ISO16000	A		A	
	Formaldehyde emission	E1 (EN 717-1)	Class E1 (<0.13 ppm)		Class E1 (<0.13 ppm)	
	Formaldehyde emission	E1 (EN 717-2)	Class E1 (<3.5 mg/m³h)		Class E1 (<3.5 mg/m³h)	
	Formaldehyde emission	ASTM E 1333-96	CARB 2		CARB 2	
	Exudation of plasticizers	EN 665	0 %		0 %	
	PCP (pentachlorophenol)	CEN/TR 14823	PCP free		PCP free	
	Burning cigarette	EN 438-2,18	Class 3**		Class 3**	
	Fire reaction and smoke generation	EN 13501-1	Class Cfl s1		Class Bfl s1	
	Slip resistance (dry conditions)	DIN 51131	Class R11 (average)		Class R11 (average)	
	Slip resistance (wet conditions)	EN 1339 (pendule)	Class ≥15 (USRV)		Class ≥15 (USRV)	

Par-ky friendly floors

deluxe+ 06		twist+ 06		classic 20	elegant+ 20	royal+ 20	classic 32
brushed	sealed	brushed	sealed	brushed	brushed	brushed	brushed
Class 23		Class 23		Class 22	Class 22	Class 22	Class 23
Class 31		Class 31		Class 31	Class 31	Class 31	Class 31
15 years	20 years	15 years	20 years	15 years	15 years	15 years	15 years
EN14342:2013		EN14342:2013		EN14342:2005+A1:2008	EN14342:2005+A1:2008	EN14342:2005+A1:2008	EN14342:2005+A1:2008
15001		14009		15010	15011	15012	15013
≤6 %		≤6 %		≤9 %	≤9 %	≤9 %	≤9 %
1800 x 166 x 12 mm		868 x 124 x 12 mm		1185 x 150 x 10 mm	1935 x 150 x 10 mm	1935 x 194 x 12 mm	1184 x 148 x 14 mm
0.6 mm		0.6 mm		2 mm	2 mm	2 mm	3.2 mm
≤0.5 mm		≤0.5 mm		≤0.5 mm	≤0.5 mm	≤0.5 mm	≤0.5 mm
≤0.2 mm		≤0.2 mm		≤0.2 mm	≤0.2 mm	≤0.2 mm	≤0.2 mm
≤0.2 %		≤0.2 %		≤1 %	≤1 %	≤1 %	≤1 %
3 %		3 %		4 %	4 %	4 %	4 %
>1.3 N/mm²		>1.3 N/mm²		>1.3 N/mm²	>1.3 N/mm²	>1.3 N/mm²	>1.3 N/mm²
≥1 N/mm²		≥1 N/mm²		≥1 N/mm²	≥1 N/mm²	≥1 N/mm²	≥1 N/mm²
Uniclic system		Uniclic system		Uniclic system	Uniclic system	Uniclic system	Uniclic system
≤0.2 mm		≤0.2 mm		≤0.2 mm	≤0.2 mm	≤0.2 mm	≤0.2 mm
625 kg/lm		600 kg/lm					
>850 kg/m³		>950 kg/m³		>850 kg/m³	>850 kg/m³	>850 kg/m³	>850 kg/m³
10 kg		10 kg		8 kg	8 kg	10 kg	12 kg
≤10 %		≤10 %		≤8 %	≤8 %	≤8 %	≤8 %
≥20 Newton/mm²	≥30 Newton/mm²	≥20 Newton/mm²	≥30 Newton/mm²	≥20 Newton/mm²	≥20 Newton/mm²	≥20 Newton/mm²	≥20 Newton/mm²
>3000 revolutions	>5000 revolutions	>3000 revolutions	>5000 revolutions	>3000 revolutions	>3000 revolutions	>3000 revolutions	>3000 revolutions
>1200 (EC2)		>1200 (EC2)					
class <2		class <2		class <2	class <2	class <2	class <2
grade 4*		grade 4*		grade 4*	grade 4*	grade 4*	grade 4*
ok		ok		ok	ok	ok	ok
10% (matt)	20% (satin)	10% (matt)	20% (satin)	10% (matt)	10% (matt)	10% (matt)	10% (matt)
3 Newton		3 Newton		2 Newton	2 Newton	2 Newton	2 Newton
<0.05 mm		<0.05 mm		<0.05 mm	<0.05 mm	<0.05 mm	<0.05 mm
>5 Newton	>8 Newton	>5 Newton	>8 Newton	>2.5 Newton	>2.5 Newton	>2.5 Newton	>2.5 Newton
2 Hb		2 Hb		2 Hb	2 Hb	2 Hb	2 Hb
grade >6		grade >6		grade >6	grade >6	grade >6	grade >6
no visible change		no visible change					
Class 3**		Class 3**		Class 3**	Class 3**	Class 3**	Class 3**
ok		ok		ok but glued	ok but glued	ok but glued	ok but glued
0.0820 m²K/W		0.0820 m²K/W		0.07 m²K/W	0.07 m²K/W	0.0999 m²K/W	0.08 m²K/W
0.122 W/mK		0.122 W/mK		0.15 W/mK	0.15 W/mK	0.12 W/mK	0.18 W/mK
class D (85 db)		class D (85 db)					
64 dB		64 dB					
15 dB		15 dB					
< 2 kV (antistatic)		< 2 kV (antistatic)		< 2 kV (antistatic)	< 2 kV (antistatic)	< 2 kV (antistatic)	< 2 kV (antistatic)
Class 1		Class 1		Class 1	Class 1	Class 1	Class 1
FSC certified		FSC certified (optional)		no	no	no	no
good		good		good	good	good	good
Ultrafresh		Ultrafresh		Ultrafresh	Ultrafresh	Ultrafresh	Ultrafresh
ok		ok		ok	ok	ok	ok
<2.1 %		<2.1 %		<2.1 %	<2.1 %	<2.1 %	<2.1 %
A		A		A+	A+	A+	A+
Class E1 (<0.13 ppm)		Class E1 (<0.13 ppm)		Class E1 (<0.13 ppm)	Class E1 (<0.13 ppm)	Class E1 (<0.13 ppm)	Class E1 (<0.13 ppm)
Class E1 (<3.5 mg/m³h)		Class E1 (<3.5 mg/m³h)		Class E1 (<3.5 mg/m³h)	Class E1 (<3.5 mg/m³h)	Class E1 (<3.5 mg/m³h)	Class E1 (<3.5 mg/m³h)
CARB 2		CARB 2					
0 %		0 %					
PCP free		PCP free		PCP free	PCP free	PCP free	PCP free
Class 3**		Class 3**		Class 3**	Class 3**	Class 3**	Class 3**
Class Cfl s1		Class Cfl s1		Class Dfl s1	Class Dfl s1	Class Dfl s1	Class Dfl s1
Class R11 (average)		Class R11 (average)		Class R11 (average)	Class R11 (average)	Class R11 (average)	Class R11 (average)
Class ≥15 (USRV)		Class ≥15 (USRV)		Class ≥15 (USRV)	Class ≥15 (USRV)	Class ≥15 (USRV)	Class ≥15 (USRV)

* 1=surface destruction, 5=no visibel changes / ** class 3 = moderate change of gloss level and/or moderate brown spot



Need advice? We'll be happy to help you with your choice !

Would you like to see the quality of Par-ky with your own eyes and feel the natural warmth of the wood? Are you unable to choose between the different varieties of wood and colours? Then we'll happily help you with your choice! Our distributors have all the necessary knowledge and their stores are equipped with a display containing up-to-date samples.
This will make choosing your dream floor quick and easy.
You can find your nearest store at **www.par-ky.com/en/Dealers** or **by scanning this code with your smartphone.**

MADE IN BELGIUM

Par-ky®
friendly floors

Decospan nv
Industriezone Grensland
Lageweg 33
8930 Menen - Belgium
tel +32 56 52 88 49
info@par-ky.com

www.par-ky.com

Par-ky® is a product of Decospan®.
The photos of the different wood species, as shown in this brochure, are a representation of a unique part of wood and are not binding for future deliveries.

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